

Date: Thursday, 5/4/2006 11:20:04 AM  
 User: Kim Johnston

## Process Sheet

Split  
 SB 06/06/15

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BLOWER MOTOR ADAPTER
Job Number	: 26994 -1		
Estimate Number	: 12133		
P.O. Number	: N/A	Part Number	: D3476043
This Issue	: 5/4/2006 S.O. No. : N/A	Drawing Number	: D3476 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	: 26618	Material	: N/A
Written By	: SEE COMMENT ROW	Due Date	: 5/28/2006 Qty: 8 Um: Each
Checked & Approved By	: [Signature] 06.05.05		
Comment	: Est Rev:A New Issue 06-01-31 JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D34763	DOME
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Qty	Part Number	Description	Batch
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1	D3476-3	blower motor adapter	B25689-2
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2.0	D34767	TUBE
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Qty	Part Number	Description	Batch
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2	D3476-7	Tube	B27024
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3.0	D34761	duct
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Qty	Part Number	Description	Batch
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1	D3476-1	Duct	B27024
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4.0	NAS1031C3W	Nutplate
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 32.0000 Each(s)

Qty	Part Number	Description	Batch
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4	NAS-1031C3W	Nutplate	M101144
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5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Spot Weld Tubes And Nut plates as per Dwg D3476 and Dart QSI 018

SB 06/06/15 (1)

SB 06/06/15 (1)



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Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BLOWER MOTOR ADAPTER

Job Number: 26994

Part Number: D3476043

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5/9

WELD INSPECTION



Comment: WELD INSPECTION

AD 06/06/15 (1)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

SB 06/06/15 (1)

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

AD 06/06/16 (1)

Job Completion



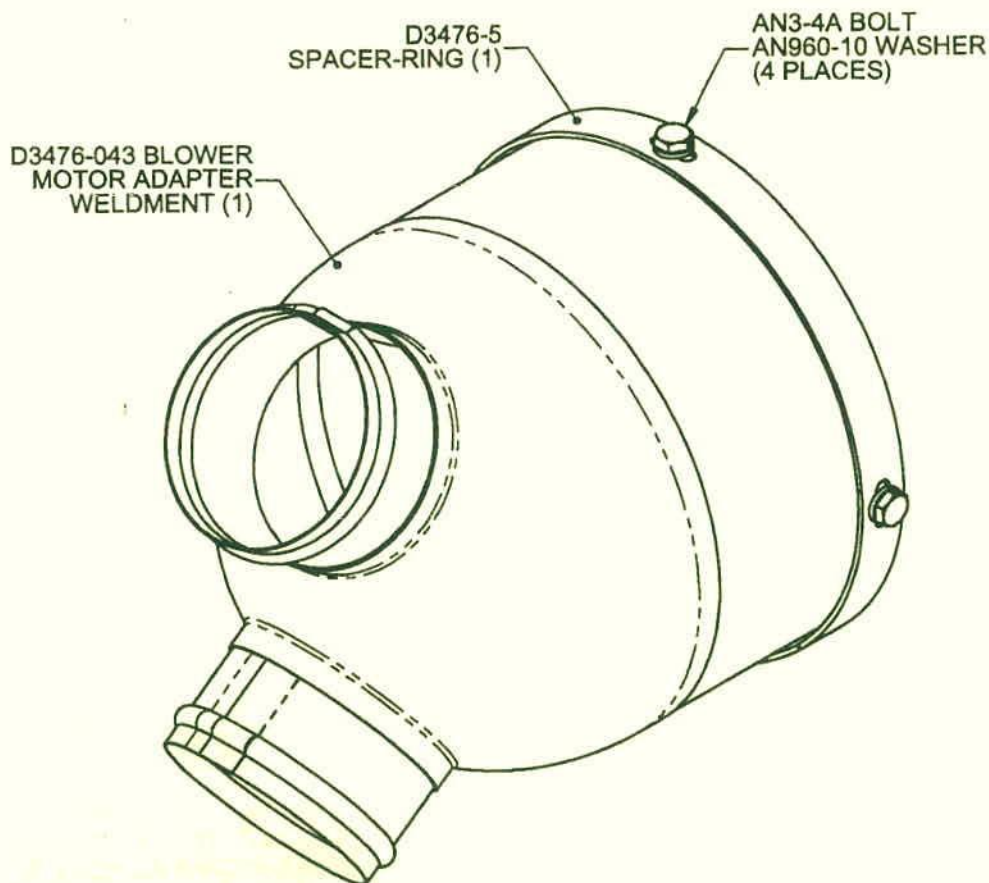
u 06-16





**DART**

DESIGN <i>B</i>	DRAWN BY <i>B</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>A</i>	DRAWING NO. <b>D3476</b>	REV. A SHEET 1 OF 7
DATE <b>06.01.27</b>		TITLE <b>BLOWER MOTOR ADAPTER</b>	SCALE 1:2
A	06.01.27	NEW ISSUE	

*A* 06.04.03**D3476-041 BLOWER MOTOR ADAPTER**

1) IDENTIFY WITH DART P/N D3476-041 USING FINE POINT PERMANENT INK MARKER

QTY -041	P/N	DESCRIPTION
X	D3476-041	BLOWER MOTOR ADAPTER
1	D3476-043	BLOWER MOTOR ADAPTER WELDMENT
1	D3476-5	SPACER-RING
4	AN3-4A	BOLT
4	AN960-10	WASHER

SHOP COPY  
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WITHOUT NOTICE  
WORK ORDER  
NO. *26994*

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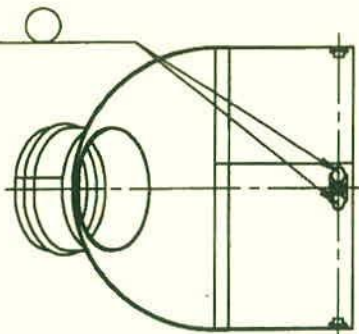
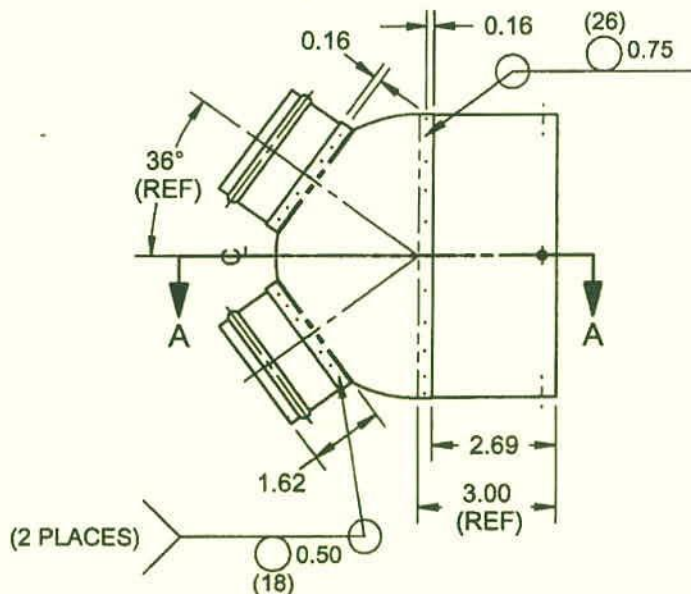




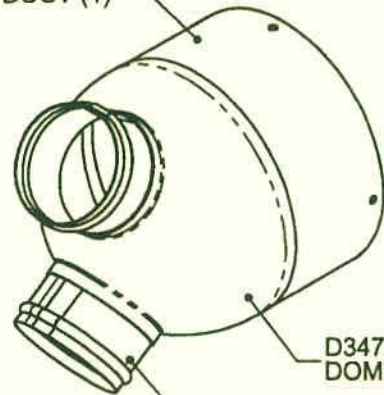
**DART**

DESIGN B	DRAWN BY B	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. <b>D3476</b>	REV. A SHEET 2 OF 7
DATE <b>06.01.27</b>	TITLE <b>BLOWER MOTOR ADAPTER</b>		SCALE 1:4

LOCATE AND  
SPOT WELD  
NUT PLATES  
(4 PLACES)

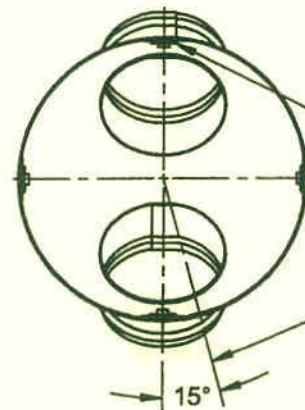
**SECTION A-A**

D3476-1  
DUCT (1)



D3476-3  
DOME (1)

D3476-7 TUBE  
(2 PLACES)



NAS-1031C3W  
NUT PLATES  
(4 PLACES)

OFFSET SEAM  
ON DUCT

15°

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WITHOUT NOTICE  
WORK ORDER

NO. 26994

**D3476-043 BLOWER MOTOR  
ADAPTER WELDMENT****NOTES:**

- 1) SPOT WELD PER DART QSI 004
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT CENTERLINE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

QTY -043	P/N	DESCRIPTION
X	D3476-043	BLOWER MOTOR ADAPTER WELDMENT
1	D3476-1	DUCT
1	D3476-3	DOME
2	D3476-7	TUBE
4	NAS1031C3W	NUTPLATE

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